

Fitting Soreide Eq. to $\gamma(M)$ "data"

- Selecting of "Data"

- Flashed oils (average $\sim C_{7+}$) only real data
- TBP (seldom available) - individual cuts
SCN | Assay Cuts

"KF" SCN

- Data weighing

- C_{7+} (O) highest
- DLE | CVD C_{7+} not very reliable - low w_i
- Sep Cuts w/ extended analysis: C_{7+} - $w_i = 1$

$$K_w = 4.5579 M^{0.15178} \gamma^{-0.84573}$$

NS : 11.8-12

< 11.5 Aromatic

> 12 Paraffinic (Wax)

$$K_{w7+} \sim 10.8$$

CUBIC EQUATIONS OF STATE (EOS)

$$p - V - T - n \quad v \equiv \frac{V}{n}$$

p-v-T Equation

State : Phases (Vapor | Liquid (s))

Gas

Oil, Water



Normal | Heavier | Solid-like
Oil

Ideal Gas Law: $p v = RT$ Limited to Ideal Gas

Real Gas Law: $p v = RT Z(p, T)$

re. Midrigan

(Katz)

"Virial" EOS (BWR)

1940s

Standing-Katz

1980s: Equations

that specifically

"Fit" SK Chart

Z-factor Chart

Yarborough and others

$$Z \equiv \frac{p v}{RT} = 1 + \frac{B}{v} + \frac{C}{v^2} + \dots$$

$$\rho_m \equiv \frac{1}{v}$$

Liquids: $C = -\frac{1}{v} \left(\frac{dv}{dp} \right)_T = \text{constant } (T)$

State

~1870

van der Waal : States (Vapor & Liquid)

Critical
Any Fluid State
(1 or 2 or ...) phases

$$p = \frac{RT}{v-b} - \frac{a}{v^2}$$

$$Z \equiv \frac{pv}{RT} \Rightarrow v = \frac{RT}{p} \cdot Z$$

vdW \Rightarrow

$$p(v-b)v^2 = RTv^2 - a(v-b)$$

$$pv^3 - pbv^2 - RTv^2 + av - ab = 0$$

$$\frac{p}{RT} v^3 - \frac{p}{RT} b v^2 - \frac{v^2}{1} + \frac{a}{RT} v - \frac{ab}{RT} = 0$$

Cubic in volume \Rightarrow thus Cubic EOS

$$\frac{p}{RT} \cdot \left(\frac{RT}{p}\right)^3 Z^3 + \left(-\frac{p}{RT}b - 1\right) \left(\frac{RT}{p}\right)^2 Z^2 + \frac{a}{RT} \cdot \left(\frac{RT}{p}\right) Z - \frac{ab}{RT} = 0$$

$$\left(\frac{RT}{p}\right)^2 Z^3 + \left(-\frac{p}{RT}b - 1\right) \left(\frac{RT}{p}\right)^2 Z^2 + \frac{a}{p} Z - \frac{ab}{RT} = 0$$

$$Z^3 + \left(-\frac{p}{RT}b - 1\right) Z^2 + \frac{a}{p} \cdot \left(\frac{p}{RT}\right)^2 Z - ab \frac{1}{RT} \left(\frac{p}{RT}\right)^2 = 0$$

$$Z^3 + C_2 Z^2 + C_1 Z + C_0 = 0$$

Cubic in Z also

$$C_2 =$$

$$C_1 =$$

$$C_0 =$$

where

$$B' = \frac{bp}{RT}$$

$$A' = \frac{ap}{RT^2}$$

We computationally solve for "volume" given p, T , compound most efficiently by solving the cubic eq. for Z

The van der Waals equation also can be written in terms of the Z factor ($Z = pv/RT$).

$$Z^3 - (B + 1)Z^2 + AZ - AB = 0, \dots\dots\dots (4.8)$$

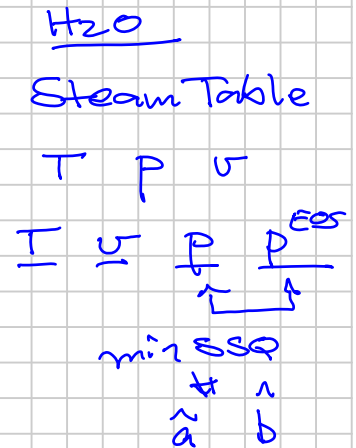
where $A = a \frac{P}{(RT)^2} = \frac{27 P_r}{64 T_r^2}$

and $B = b \frac{P}{RT} = \frac{1 P_r}{8 T_r} \dots\dots\dots (4.9)$

Abbott²² gives an interesting historical review of the van der Waals EOS, its strengths and weaknesses, and its analogy to other cubic EOS's.

* a, b different for each compound

$$p = \underbrace{\frac{RT}{v-b}}_{\text{Repulsive Forces}} - \underbrace{\frac{a}{v^2}}_{\text{Attractive Forces}}$$



$\frac{m^3}{kg \cdot mole}$

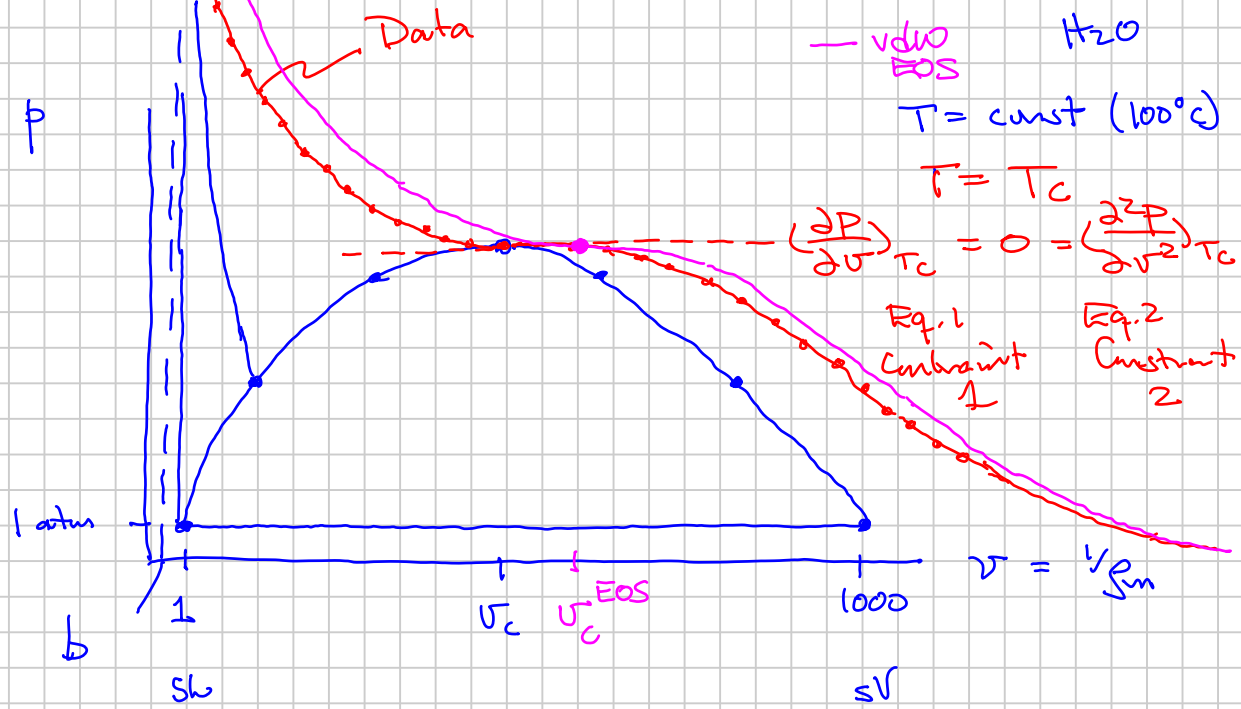
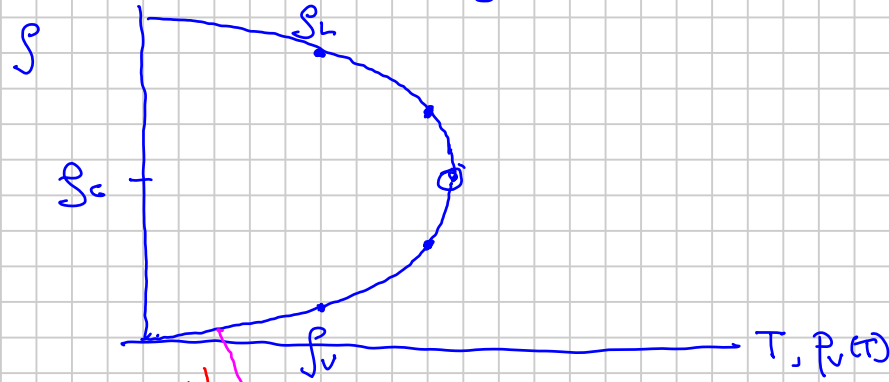
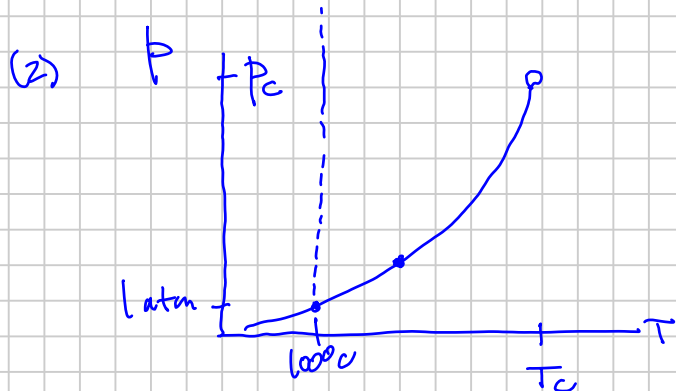
$b =$ co-volume (min volume to contain 1 mole of the compound)

$a =$

How to establish a, b for a compound?

- (i) Best fit to accurate measured data $p-v-T$

Many (\hat{a}, \hat{b}) depending on ...



vdW Critical Criterion to find (a, b)

$$\frac{dp}{dv} = 0 \quad (1)$$

$$\frac{d^2p}{dv^2} = 0 \quad (2)$$

at the Critical Point
 $(\underline{T}_c, \underline{P}_c, \underline{v}_c)$

Find (a, b) : Need Two Eqs 1, 2

@ specified (T_c, P_c) *

(T_c, v_c)

(P_c, v_c)

vdW CC

* Conditions are met @ (T_c, P_c) but at the wrong

Problem
using
Cubic (a, b)
EOS until
1980

$v_c \neq v(T_c, P_c)$ will be wrong (too large by
10-40%, $\neq v_L(P_c)$ will be wrong (too
large) 10-40%.

$$\left. \begin{aligned} \frac{\partial p}{\partial v} &= 0 \\ \frac{\partial^2 p}{\partial v^2} &= 0 \\ v &= v_c \end{aligned} \right\} \text{at } (T_c, P_c)$$

a, b, c

1982 Peneloux, Rauzy, Freze

Any two-constant Cubic EOS can "fix"
 (v_c, v_L, P_c) problem in a simple way

$$v' = v_{\text{EOS2}} - c$$

↑
(a, b)
 T_c, P_c

wrong $v_{\text{EOS2}} = v' + c$

↑
Correct

$$p = \frac{RT}{(v'+c)-b} - \frac{a}{(v'+c)}$$

$$p = \frac{RT}{v+c-b} - \frac{a}{v+c}$$

This allows one to get all ^{vdw} critical criteria right

vdw + Peneloux (Volume Translation)

$c []$ $b []$ molar volume unit ^{Volume Shift}

1986: Jhaveri - Youngren (Arco)

Dimensionless V.S. $s \equiv c/b$
 \uparrow

PVTsim: uses c w/ units
 also s

Hysys: Input V.S. c or s with wrong sign

$$\begin{Bmatrix} c \\ s \end{Bmatrix} \text{Input to Hysys} = - \begin{Bmatrix} c \\ s \end{Bmatrix}$$

Peneloux &
 ALL other
 programs on
 Earth

v_c varies for each compound

vdw: $Z_c = \frac{P_c v_c}{RT_c}$

= same constant = $\frac{3}{8}$ all compounds
 0.375
 for vdw

$Z_c(C_1) \sim 0.3^+$

Heavy HCs

$Z_c \rightarrow 0.25$ -ish

Definition of (a,b) : vdw cc (T_c, p_c)

$$a = \Omega_a \frac{R^2 T_c^2}{p_c}$$

$$\Omega_a = 27/64$$

$$b = \Omega_b \frac{R T_c}{p_c}$$

$$\Omega_b = 1/8$$

1949: Redlich Kwong

$$p = \frac{RT}{v-b} - \frac{a \cdot \alpha(T)}{[v(v+b)]_0^{\textcircled{2}}}$$

① Better (quite accurate) description of Methane also as a liquid

$$Z_{CEOS}^{RK} = 1/3$$

② $\alpha(T)$: Improve the $f_v(T)$ for light HCs

$$\alpha = T_r^{-1/2} = \frac{1}{\sqrt{T_r}} \quad T_r \equiv \frac{T}{T_c}$$

How does an EOS "calculate" the $f_v(T)$