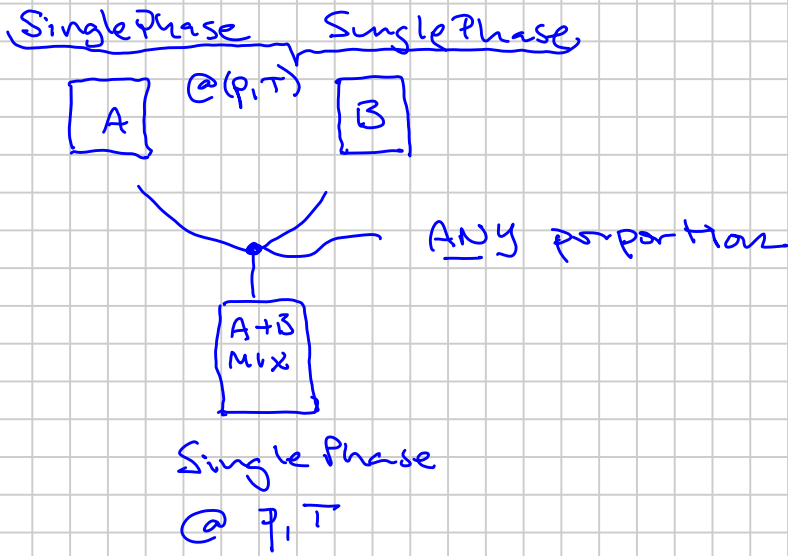


multiple mixing/VLE "stages"

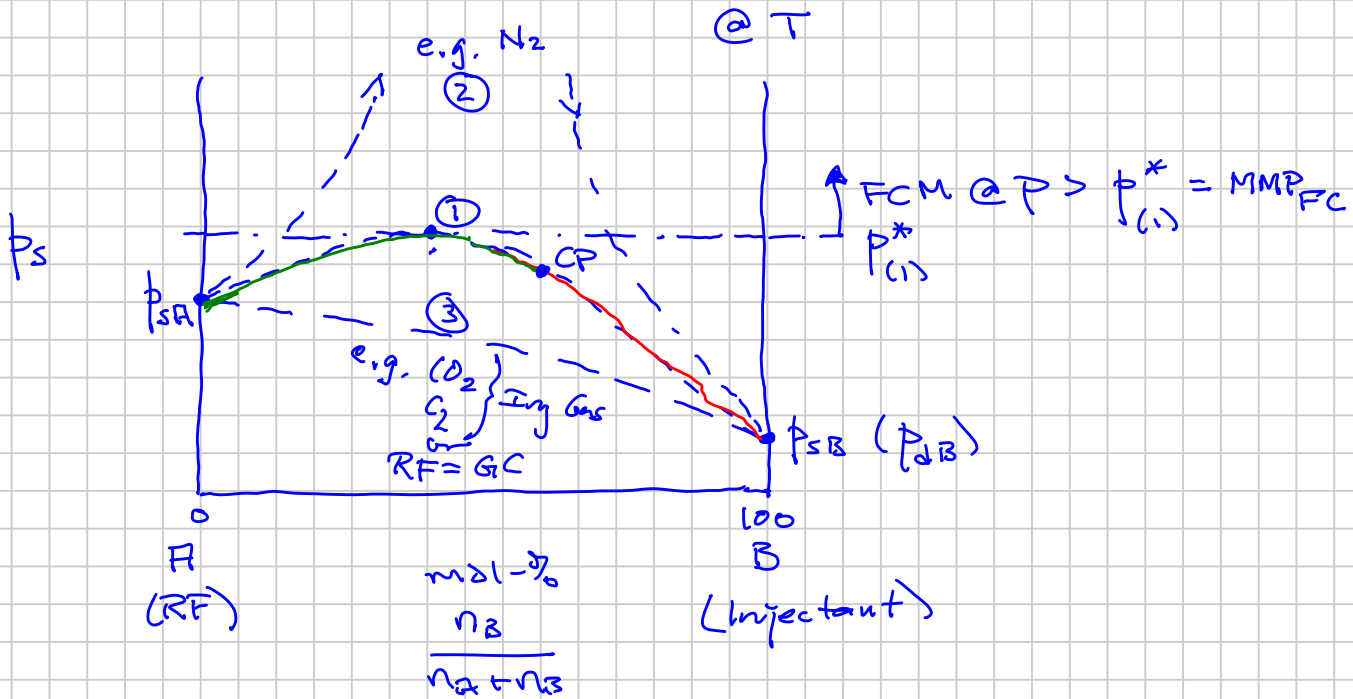
DEVELOPED MISCIBILITY



First Contact
Direct
non-developed
Miscibility

FCM: (Sensor e.g.)

p-composition p-x p-z diagram @ T



① Most common

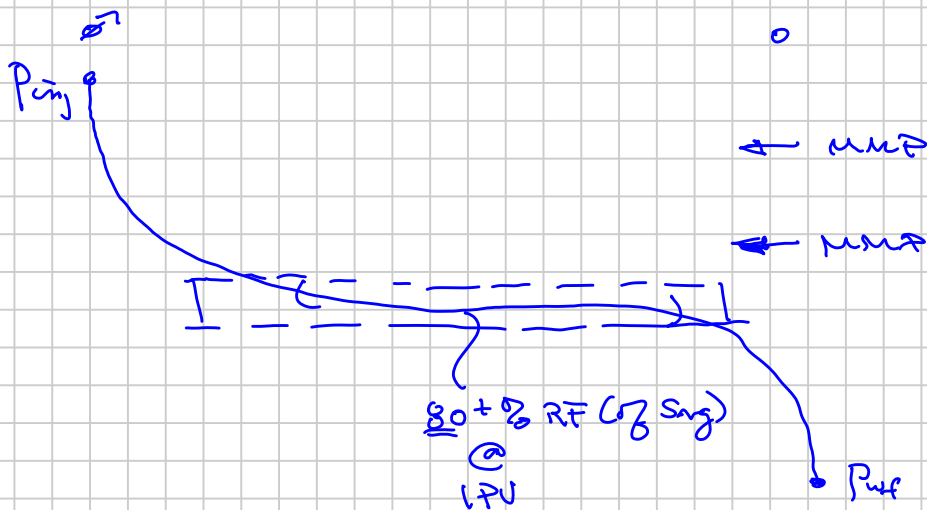
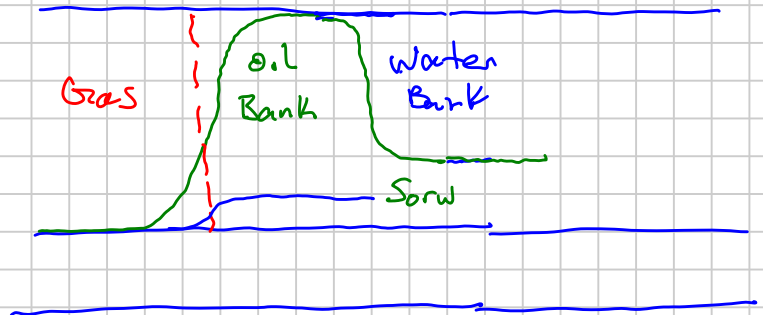
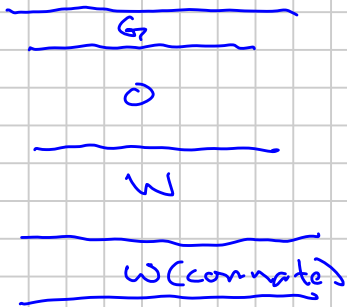
A: RO B: HC (sep) Gas

What's the big deal about a "miscible" process

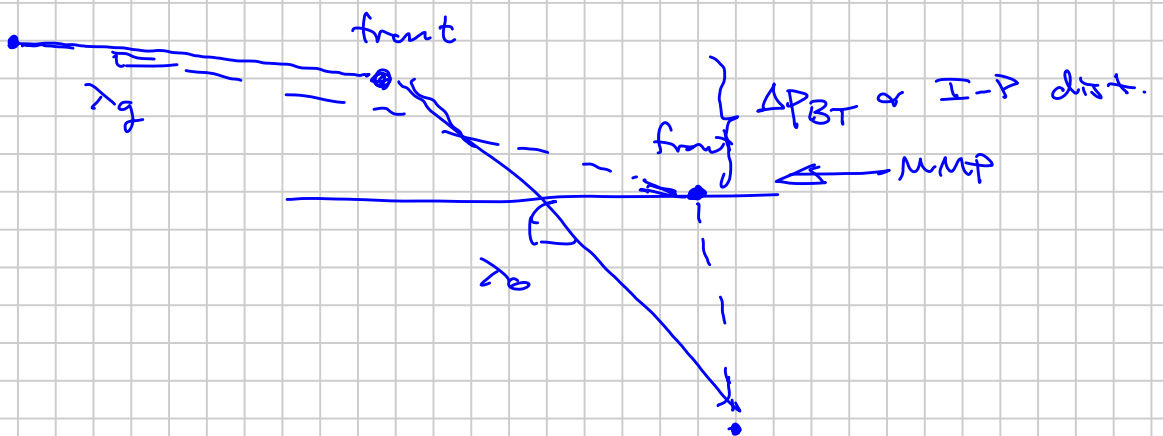
⇒ near-100% microscopic (pure level) RF

$$S_{oi} \rightarrow S_{org} \rightarrow \equiv \text{O}$$

Post WF



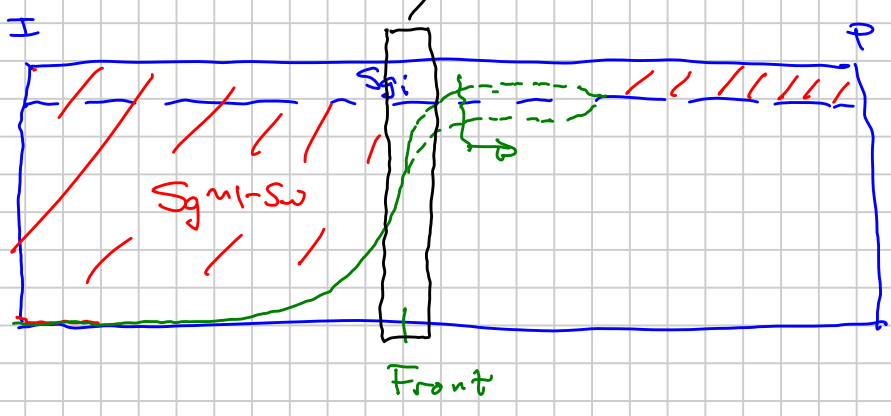
u EOR



$$MMPC_{IV} < P_{b_{20}} = 4000$$

3200

No impact of Rel. Perm. Mobilities etc



Developed Miscibility Mechanisms

Short History (~1985): SPE Monograph Stalkup ('85)

(1) Vaporizing Gas Drive (VGD)

(2) Condensing Gas Drive (CGD) * 1985

(3) FCM (Gas-G.C. | Chase Gas - Inj Gas)

VGD:

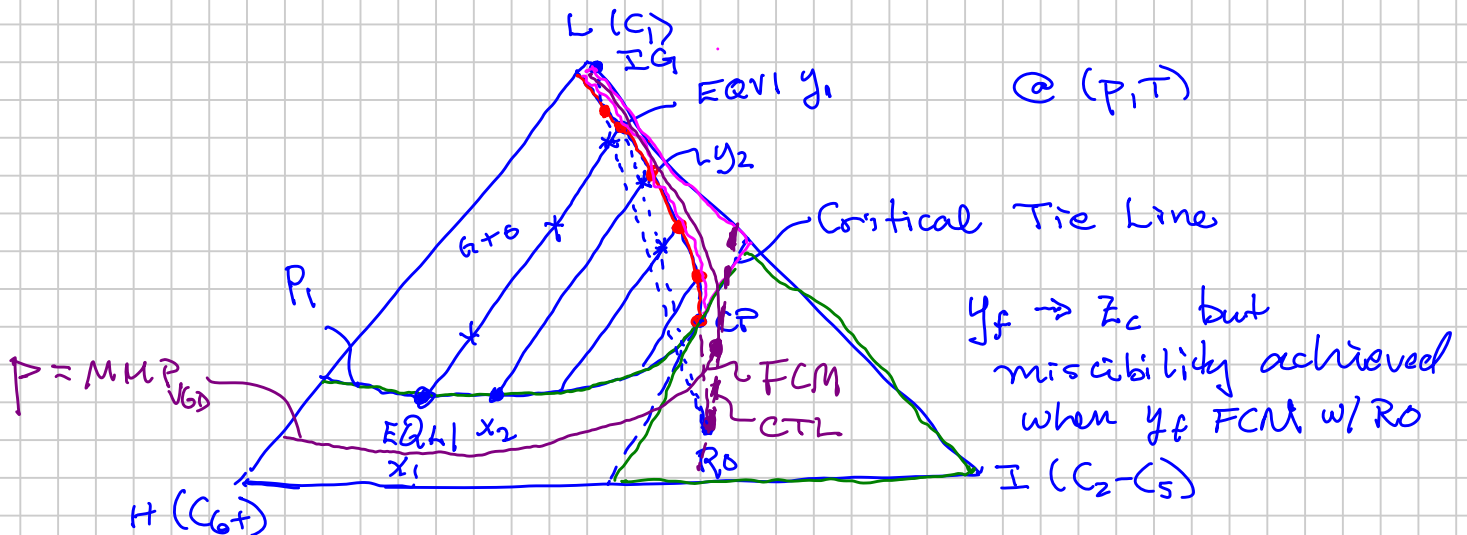
(a) Lighter oil / Condensate

- Rel. High % C_1-C_2 in the "oil" } readily
 - " " " C_2-C_6 " " } moved from
 oil to inj. gas

(b) Inj. Gas very lean (C_1 -rich, N_2)

(c) Rel. Higher pressures to reach miscibility
 i.e., $MMP_{VGD} \approx 4000 - 6000 \text{ psia}$

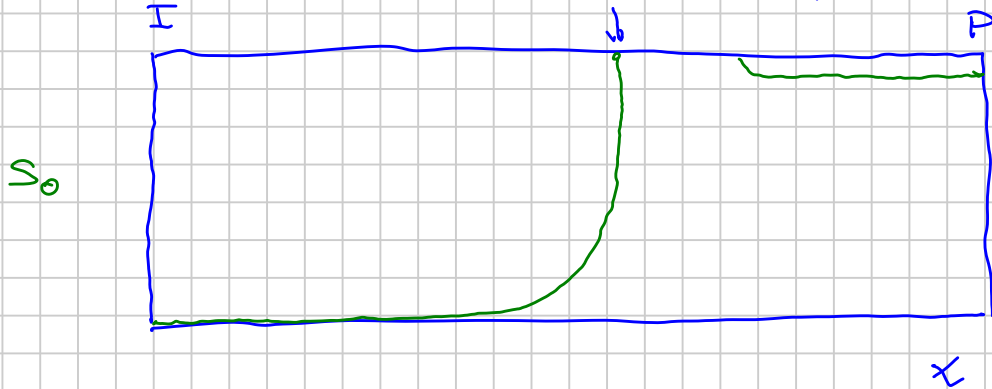
Concept: Transform a non-equilibrium ^{injection} gas into a highly enriched (C_2-C_{10}) HC frontal gas that itself is ^{FCM} miscible with the in situ oil (condensate).



Characteristics of VGD

- (1) To achieve miscibility IG & RO compositions MUST lie on opposite sides of the critical tie line.
- (2) Miscibility is always achieved at the gas "front" ($S_g = 0$)

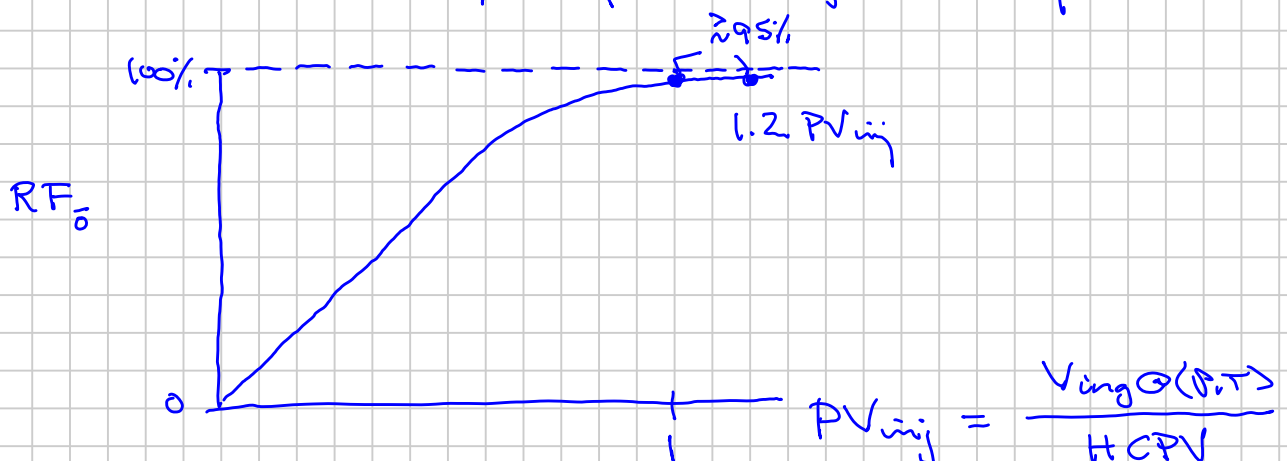
- S_g must be = 0 at ahead of the front

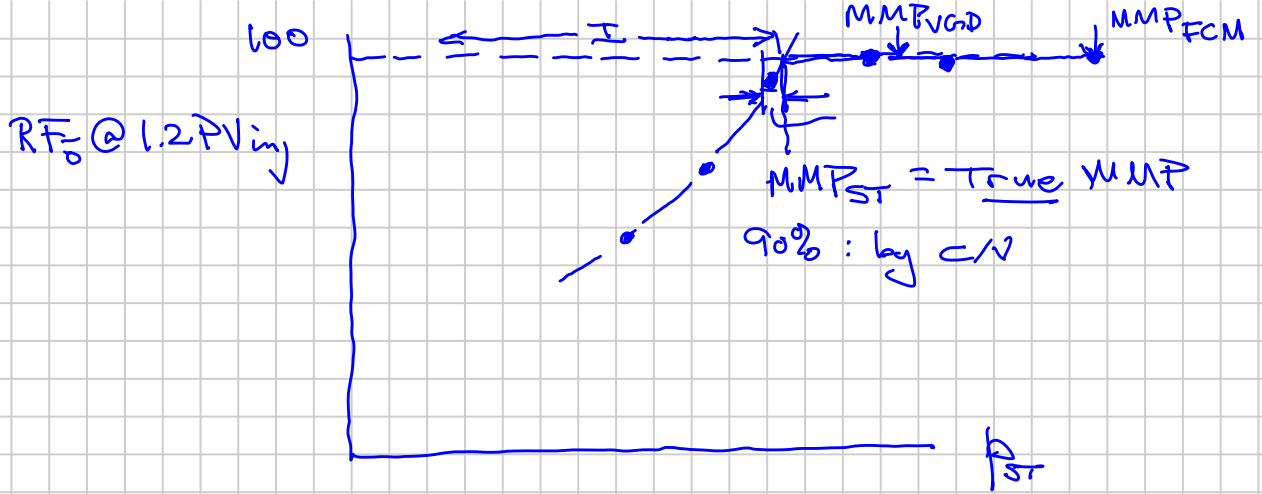


- (3) MMP_{VGD} is where the RO composition is on the critical line

(4) Most situations you can still develop miscibility at $p < MMP_{VGD}$ - by the C/V mechanism. But you can't "see" this from a ternary diagram.

Developed Miscibility is determined experimentally by a slantwise (ID, ^{nearly} dispersion-free) displacement.



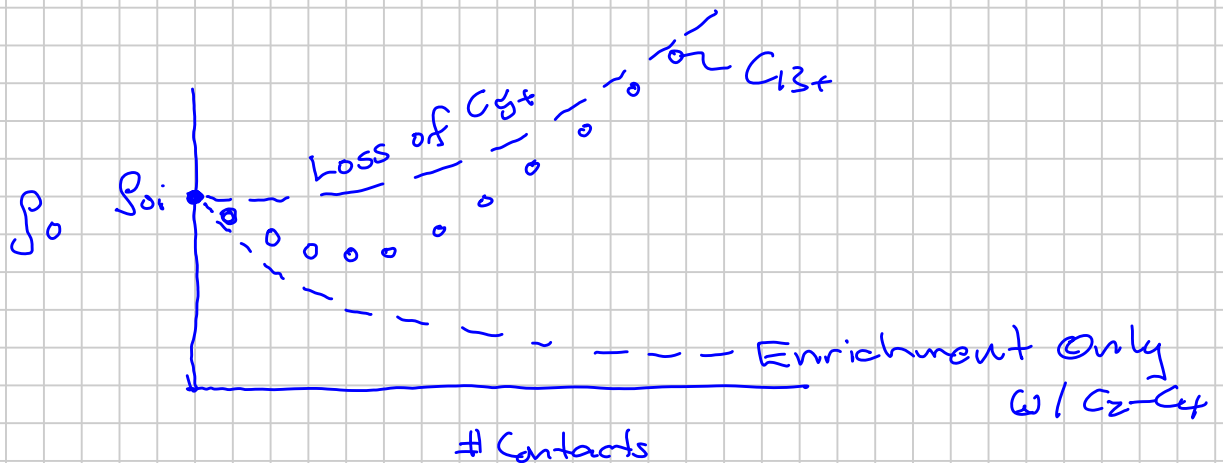
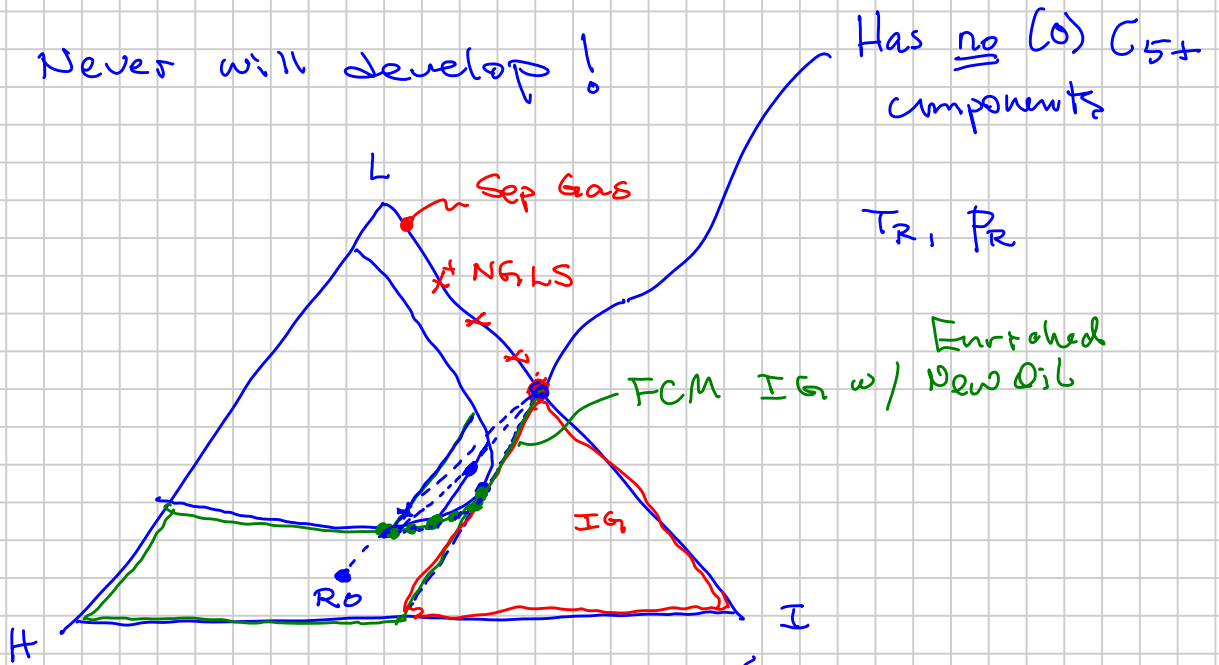


MMP

MME = Enrichment Level to get $MMP = P_R$
 $C_2 - C_5$ addition to
 Sep. Gas

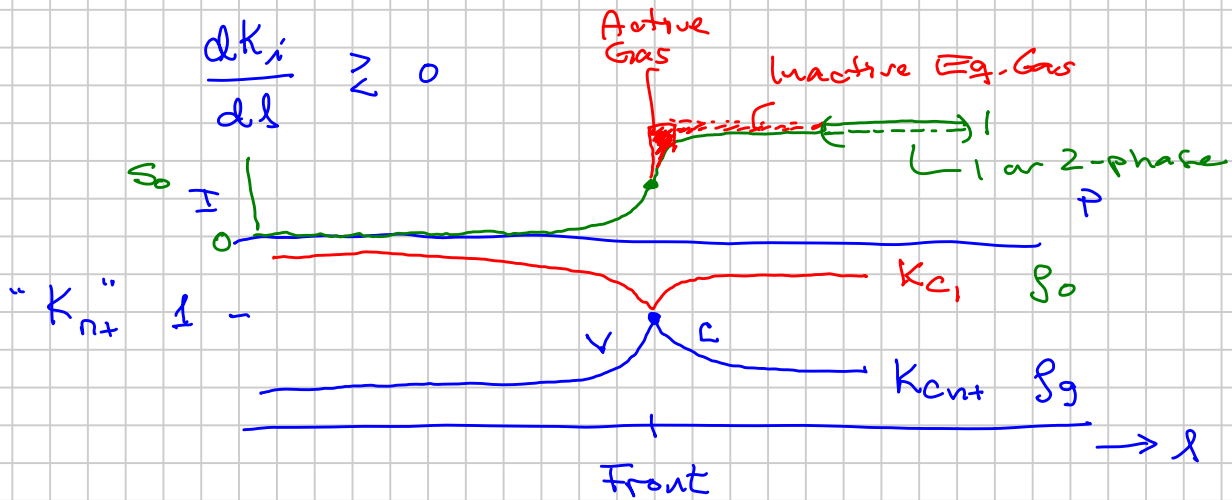
MME ($T_R, P_R, \text{"NGL"}, y_{opi}, API$)

CGD: Never will develop!



1D numerical simulations w/ a well-tuned EOS that showed why Miscibility was achieved at ~low p's (3000 psi) in the semitake tests.

\Rightarrow Condensation & Vaporization



Signature of c/v miscible mechanism
at $p \geq \text{MMP}_{c/v}$

$p \rightarrow \text{MMP}_{\text{RGD}}$: Right side ("c") disappears